



HYPERMAX ENGINEERING 3.5" EXHAUST SYSTEM ONLY
*** 6.9/7.3L FORD DIESEL PICKUP TRUCK ***
INSTALLATION INSTRUCTIONS

Time will be saved if these instructions are read PRIOR to installation of exhaust system
If you have a Hypermax turbo system, please refer to the Turbo instructions

1. Remove the old exhaust system up to the factory "Y" pipe.
2. Hang 3-1/2" tail pipe from stock hanger.
3. Cut the factory "Y" pipe where the system is in good condition and an area to slip the 2 1/2" extension pipe over. Use as much of the 3.5" system as possible.
***It is advisable to install the system loosely in place to be sure that you do not cut to much or to little from the factory "Y" pipe. Measure twice cut once!!
4. Slip the expanded end side of the connecting pipe on the factory "Y" pipe
5. Abandon the existing front and rear muffler hangers. Utilize the ones provided to hang the muffler.
6. Slide the 2-1/2" to 3-1/2" diameter adaptor pipe over the previously cut factory "Y" pipe. Slip the pipe into the muffler, then the whole assembly onto the tailpipe. Install and tighten all remaining clamps and the tailpipe. Install and tighten all remaining clamps and tailpipe hanger nuts.
7. Check for clearance between the floorboard heat shield and exhaust pipe clamp. Shield may be bent if necessary.

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